Product Name : Print Cartridgr GC31M(RIC) MSDS Number : 405690 Date Prepared : 11/11/2008 Date Modified : 26/11/2010 Date : 13/10/2011

RICOH

Safety Data Sheet (ISO form)

1. Product and Company Identification

Product Name	:Print Cartridgr GC31M(RIC)
General Use	:The Image Formation of Printing Machine
MSDS Number	:405690
Company Name	:Ricoh Company,Ltd.
Department	Environment Safety Center, Corporate Environment Division
Address	:146-1 Nishisawada, Numazu-shi, Shizuoka-ken, 410-0007 Japan
Telephone Number	:055-920-1470, Japan
Telefax Number	:055–920–1479, Japan
E-mail	:msdsinfo@nts.ricoh.co.jp

2. Composition/Information on Ingredients

Substance or Preparation

Preparation

C.	hem	ical	Na	iture

Ingredients	Chemical Formula	CAS.No.	Contents(%)
Organic Pigment	Confidential	Confidential	<10
Glycol	Confidential	Confidential	20-30
Glycerin	C3H8O3	56-81-5	10-20
Water	H2O	7732-18-5	45-75

This product does not contain any of the following substances as ingredients. Cadmium, Hexavalent Chromium, Mercury, Lead, Polybrominated biphenyls (PBB), Polybrominated diphenyleters (PBDE), SVHC (substances of very high concern: published by ECHA). And if it contains any impurities, it does not exceed any of the thresholds of RoHS.

3.Hazards Identification

The Most Important Hazards Adverse Human Health Effects There are no significant hazards expected with intended use. Environmental Effects There are no significant hazards expected with intended use. Physical and Chemical Hazards There are no significant hazards expected with intended use. Specific Hazards There are no significant hazards expected with intended use.

Main Symptoms Acute Inhalation Toxicity Under normal use conditions, there is no possibility to inhale the particle of ink. Acute Oral Toxicity Low acute toxicity in animal experiment. Acute Eye Irritation May be non-irritant. Acute Skin Irritation May be non-irritant. Sensitization From test no apparent significant hazards are expected.

Chronic Effect

Under normal use conditions, there is no possibility to inhale the particle of ink.

Carcinogenicity

This product does not contain the substances classified as carcinogenic by NTP, IARC or OSHA. The Classification of The Chemical Product

This preparation is not claassified as dangerous according to Directive 1999/45/EC

4.First-Aid Measures

Inhalation

Remove from exposure into fresh air if symptoms are experienced. Seek medical advice. Skin Contact

KIII Contact

Wash thoroughly with soapy water.

Eye Contact

Flush with a large amount of water until particles are removed. Seek medical advice.

Ingestion

Make him drink strong salt water, let him vomit. Seek medical advice.

Notes to a physician

Not applicable

5.Fire-Fighting Measures

Extinguishing Media

CO2, dry chemicals, foam or water.

Extinguishing Media to Avoid

Not applicable.

Specific Hazards Not applicable

Specific Method

No special fire protecting method is required. Sprinkling or fire extinguishers can be used.

Protection of Fire-fighters

Wear gloves, glasses, a mask if necessary.

6.Accidental Release Measures

Personal Precautions Take off dirty clothes and wash them or have them dry-cleaned before wearing again. Environment Precautions Do not exposure to sewers and watercourses. Methods for Cleaning Up If spilled, wipe up with paper or cloth.

7.Handling and Storage

Handling Technical Measures/Precautions Not applicable Safe Handling Advice Keep away from heat, flame or spark. Do not dismantle cartridge. Storage Technical Measures Not applicable Storage Conditions Keep out of reach of children. For the sake of quality, store in dry and well-ventilated area it should not exceed 35 degrees centigrade for a long time and avoid direct sunlight. Packaging Material Not applicable Specific Use(s) Image formation in printing machines.

8. Exposure Controls/Personal Protection

Technical Measures Use adequate ventilation. None required with intended use. **Control Parameters** USA OSHA PEL (TWA) : Not applicable ACGIH TLV (TWA) : Not applicable DFG MAK : Not applicable Personal Protection **Respiratory Protections** None required in normal use. Hand Protection Use vinyl or rubber gloves if necessary. Eye Protection Put on goggles if necessary. Skin and Body Protection Wear chemical-resistant apron or other impervious clothing if necessary. Hygiene Measures Wash hands after handling.

9. Physical and Chemical Properties

Appearance	
Physical State	: Liquid
Form	: Liquid
Colour	: Magenta
Odour	: No odour
Information	
pH : <mark>8-10</mark>	Measuring Temp (degrees centigrade) : 25

Specific Temperatures/Temperature Ranges at Which Changes in Physical State Occur Boiling Point (degrees centigrade) : Not available Melting Point (degrees centigrade) : Not applicable

Decomposition Temperature (degrees centigrade)	:	Not applicable
Flash Point (degrees centigrade)	:	Not applicable
Explosion Properties (degrees centigrade)		This product is considered a nonexplosive material under
		normal use.

Vapor Pressure (Pa)	: Not available	Measuring Temp (degrees centigrade) : -
Vapor	: Not available	
Density(AIR=1)		
Density (g/cm3)	: Approx.1.1	Measuring Temp (degrees centigrade) : 23
Solubility		
Water Solub	ility (g/L) :	Soluble
Octanol/Wat	er Partition Coeffic	ient
Not	available	
Other Inform	nation	
Flammability	: Not flammable	
Viscosity (Pa•s)	: Approx.0.008	Measuring Temp (degrees centigrade) :25
Volatile (%)	: 45-75	

10.Stability and Reactivity

Stability Stable Hazardous Reaction There is no significant hazardous reaction expected with intended use. Conditions to Avoid Not applicable in normal use. Materials to Avoid Not applicable in normal use. Hazardous Decomposition Products Decomposition products will not occur.

11. Toxicological Information

Acute Toxicity Acute Oral Toxicity (LD50): 5000 or over [mg/kg] (Rat) (Based on other Ricoh products test results of similar ingredients.) Acute Dermal Toxicity : Not available Acute Inhalation Toxicity : Not available Local effects Acute Skin Irritation(PII) : 1.0 or below (Rabbit) (Based on other Ricoh products test results of similar ingredients.) Acute Eye Irritation : Not available (Ingredients are not classified as dangerous according to Directive 67/548/EEC.) Sensitization Acute Allergenic Effects : Not available (Marmot) (None of ingredients is listed on hazardous characteristics list of skin or inhalation sensitization.) Specific Effects Carcinogenicity : This product does not contain the carcinogenic substances which are listed on NTP, IARC and OSHA. Mutagenicity : Negative (Ames test)

Reproduction Toxicity : Does not contain substances listed as hazardous to reproductive health.

12. Ecological Information

Mobility	: No data are available on the adverse effect one environment.	
Persistence/Degradability	: Not available	
Bioaccumulation	: Not available	
Ecotoxicity		
Acute Toxicity for	Fish (LC50)	: Not available
Acute Toxicity for	Daphnia	: Not available
(EC50)		
Algae Inhibition T	est (IC50)	: Not available

13.Disposal Consideration

General information: Dispose of waste and residues in accordance with local authority requirements. Disposal methods: Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Confirm disposal procedures with local regulations. Precautions: Not applicable

14.Transport Information

International Regulations Land Transport RID/ADR : Not applicable DOT 49 CFR : Not applicable ADNR : Not applicable Sea Transport IMDG Code : Not applicable Air Transport ICAO-TI/IATA-DGR : Not applicable The UN Classification Number : Not applicable Class : Not applicable Specific Precautionary Transport Measures and conditions Avoid direct sunlight in quality.; Do not keep this over 35 degrees centigrade. **15.Regulatory Information** Regulations EU Information Information on the label (1999/45/EC and 67/548/EEC) Symbols & : Not required Indications **R-Phrase** : Not required S-Phrase : Not required Special Precautions under 1999/45/EC Annex V : Not required 76/769/EEC This product complies with applicable rules and regulations under 76/769/EEC 304/2003/EC Not regulated **US** Information Information on the label : Not required TSCA (Toxic Substances Control Act) : This product complies with all applicable rules and regulations under TSCA. SARA Title III 313 Reportable Ingredients : Not regulated California Proposition 65: Not regulated Canada Information WHMIS Controlled product : Not a controlled product

16.Other Information

NFPA Hazard Rating: National Fire Protection Agency (USA) Health ; 1, Flammability ; 1, Reactivity ; 0
HMIS Rating : The National Paint and Coating Association (USA) Health ; 1, Flammability ; 1, Reactivity ; 0
Literature References : ANSI Z400.1-1993 ISO 11014-1
IARC (1996) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds", Lyon, pp149-261

H. Muhle, B. Bellman, O. Creutzenberg, C. Dasenbrock, H. Emst, R. Kilpper, J.C. MacKenzie, P. Morrow, U. Mohr, S. Takenaka and R. Mermelstein(1991) "Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats" Fundamental and Applied Toxicology 17, pp 280-299

IARC (2008) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.93" NIOSH CURRENT INTELLIGENCE BULLETIN "Evaluation of Health Hazard and Recommendation for Occupational Exposure to Titanium Dioxide DRAFT"

ACGIH-TLV	: Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices		
OSHA Z-Table			
NTP (USA)	: US Department of Health and Human Services National Toxicology Program Annual Report on Carcinogens		
DFG-MAK	DFG List of MAK and BAT Value		
Symbol (EC)	: EU Directive 67/548/EEC		
91/155/ EEC	: EU Directive 91/155/ EEC		
1999/45/EC An	nex V : EU Directive 1999/45/EC		
76/769/ EEC	: EU Directive 76/769/ EEC		
EC 304/2003	: Regulation (EC) No 304/2003 of the European Parliament and of the Council of		
	28 January 2003 concerning the export and import of dangerous chemicals		
WHMIS Contro	illed : Canada Workplace Hazardous Information System		
product			
OELs-TWA (A			
	Contaminants in the Occupational Environment [NOHSC: 3008 (1995)]		
Abbreviation	s :		
OSHA PEL	PEL (Permissible Exposure Limit) under Occupational Safety and Health Act		
ACGIH-TLV	TLV (Threshold Limit Values) under American Conference of Governmental Industrial		
	Hygienists		
REACH	(EC)No.1907/2006: Council Regulation concerning the Registration, Evaluation,		
	Authorization and Restriction of Chemicals		
SVHC	Substances of Very High Concern		
ECHA	The European Chemicals Agency		
DFG-MAK	MAK (Maximale Arbeitsplatz Konzentrationen) by Deutsche Forschungs Gemeinschaft		
RoHS	S Restriction of the use of certain Hazardous Substances in Electrical and Electronic Equipment		
TWA	* *		
IARC	nternational Agency for Research on Cancer		
NTP	National Toxicology Program		
WHMIS	Workplace Hazardous Information System		
NOHSC	National Occupational Health and Safety Commission Act 1985		
Disalaimer			
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