

Whiteboard Marker VELLEDA 8 1711/1791

Main features

- Ketone ink: very vivid and bright colors
- Excellent erasability immediately and after few weeks, on all surfaces
- Very good nib resistance to pushing-in

Process and Controls

- o In-house manufacturing: ink, filler, product
- Assembling and injection process
- Filler extrusion

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Test on immediate erasability and erasability after a while on different surfaces, mileage, cap off time, drop test, oven leakage, ink drying time on supports, drain back
- Ageing tests at 23 & 48°C, evaporation test at 23 & 48°C

Production controls

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100% of products
- 71 controls per statistical pick-up: functional, dimensional, aspect

Product safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy metals content tested by an external laboratory (EN 71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug **standard (BS7272-2)**

Corporate social compliance

- BIC Group Code of Conduct based on ILO conventions
- Self assessment process



Dry wipe marker in 6 colours with medium nib

Polyester filler

Size and form optimised to have the best ink restitution

Polyamide plastic body

Adapted to ketone ink 18 mm diameter 10.8 cm of length

Bullet acrylic nib

6 mm diameter Line width: 1.9 mm



1711

Bullet nib

Polyamide plug with retention rings



Large ink capacity 5.1 g of ink

Blocked nib

Won't bend or retract under pressure



Polyamide cap

1791

Chisel nib

Chisel acrylic nib

Nib Dimension: 3.5mm x 5.5 mm Line width:



Environment

- Pvc Free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)

