MATERIAL SAFETY DATA SHEET

Issue date: **Dec. 28, 2004**

1. PRODUCT & COMPANY IDENTIFICATION

[Product Identification]

OKT1M toner

[Company Identification]

Name: OKI DATA CORPORATION

Address: 4-11-22 Shibaura Minato-ku, Tokyo, Japan

Telephone: +81-3-5445-6164 Facsimile: +81-3-5445-6177

2. COMPOSITION/INFORMATION ON INGREDIENTS

[Composition / Information] This product is a mixture of below substances.

Ingredients	CAS No.	Proportion	OSHA PEL	ACGIH TLV	Other Limits
Styrene acrylate copolymer	Proprietary	80-95%	Not listed	Not listed	Not available
Wax	Proprietary	5-15%	Not listed	Not listed	Not available
Pigment	Proprietary	3-10%	Not listed	Not listed	Not available
Silica	Proprietary	1-3%	Not listed	10mg/m3	Not available

[Further Information]

No known.

3. HAZARDS IDENTIFICATION

[Potential Health Effects]

Ingestion Effects: Ingestion is not applicable route of entry for intended use.

Inhalation Effects: Minimal respiratory tract irritation may occur with exposure to large

amount of toner dust.

Eye Effects: Solid or dusts may cause irritation or scratch the surface of eye.

Skin Effects: Unlikely to cause skin irritation.

[Environmental Hazards]

No particular hazards known.

4. FIRST-AID MEASURES

Ingestion: Dilute stomach contents with several glasses of water. Get medical attention

if symptoms persist.

Inhalation: Move person to fresh air immediately. If symptoms occur, consult a

physician.

Eye Contact: Immediately flush with large amount of clean water for at least 15 minutes. If

irritation persists, consult a physician.

Skin Contact: Wash affected areas thoroughly with soap and water. If irritation persists,

consult a physician.

5. FIRE-FIGHTING MEASURES

Extinguishing Media: Water, foam, dry chemical

Special Fire-fighting Procedure : Keep personnel removed from and upwind of fire. Wear

respiratory protection. Cool container with water spray.

Unusual Fire & Explosion Hazards: Toner material, like most organic material in powder

form, is capable of creating a dust explosion.

6. ACCIDENTAL RELEASE MEASURES

Spill and Leakage Procedure:

Wear personal protective equipment as described in Section 8. Avoid breathing dust. Minimize the release of particles. Vacuum or sweep the material into a bag or other sealed container. Dispose of waste toner in accordance with local requirements.

Environmental precautions:

Do not discharge into drains.

7. HANDLING & STORAGE

Advise on safe handling and protection against fire:

Keep material out of reach of children. Avoid inhalation of dust and contact with eyes. Keep away from excessive heat, sparks, and open flames.

Requirements for storage rooms and advice on compatibility:

Keep out of the reach of children. Keep container closed and store at room temperature. Keep away from strong oxidizers.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

Occupational Exposure Limits For Toner:

ACGIH TLV: Particulates (Insoluble) Not Otherwise Specified

10mg/m3 (Inhalable Particulate) 3mg/m3 (Respirable Particulate)

Respiratory Protection: Dust respiratory mask

Ventilation: Good general ventilation should be sufficient under intended use.

Protective Gloves: Use leather gloves for hand protection.

Eye Protection : **Protecting glasses**

Other Protective Equipment: Not required under intended use.

9. PHYSICAL & CHEMICAL PROPERTIES

Appearance and odor : Fine powder, red, slight plastic odor.

Density: About 1.2g/ cm3
Boiling Point: Not applicable
Melting Point: Not applicable
Solubility in Water: Negligible

Solubility in Other Solvent: Partially soluble in toluene and THF

Percent Volatile by Volume : Not applicable Flammable Limits : Not applicable Flash Point : Not applicable Log Po/w : Not applicable Not applicable

Explosibility: No data available. According to Annex 1 to Directive

67/548/EEC, the composition materials of this product are

not classified as explosive. *1

Flammability: No data available. According to Annex 1 to Directive

67/548/EEC, the composition materials of this product are

not classified as flammable. *1

10. STABILITY & REACTIVITY

Stability & Reactivity: Stable. Hazardous polymerization will not occur.

Materials to Avoid: None

Hazardous Decomposition Products: Combustion will produce carbon dioxide and,

possibly toxic chemicals such as carbon monoxide.

11. TOXICOLOGICAL INFORMATION

Acute Effects

Oral:

No test data available. Based on the EC labeling criteria, any components in this product are not classified as the dangerous categories of "very toxic", "toxic" and "harmful" when swallowed. *1

Dermal:

No test data available. Based on the EC labeling criteria, any components in this product are not classified as the dangerous categories of "very toxic", "toxic" and "harmful" when absorbed via the skin. *1

Inhalation:

No test data available. Based on the EC labeling criteria, any components in this product are not classified as the dangerous categories of "very toxic", "toxic" and "harmful" when inhaled. *1

Eye Contact:

No test data available. Based on the EC labeling criteria, any components in this product are not classified as the dangerous categories of "irritant" when contacted with the ocular tissue. *1

Skin Contact:

No test data available. Based on the EC labeling criteria, any components in this product are not classified as the dangerous categories of "irritant" when contacted with the skin. *1

Sensitization:

No data available. According to Annex 1 to Directive 67/548/EEC, the composition materials of this product are not classified as a sensitizer. *1

Chronic Toxicity:

Oral:

No test data available. Based on the EC labeling criteria, any components in this product are not required a risk phrase R48 (danger for serious damage to health by prolonged exposure). *1

Dermal:

No test data available. Based on the EC labeling criteria, any components in this product are not required a risk phrase R48 (danger for serious damage to health by prolonged exposure). *1

Inhalation:

No test data available.

In a study in rats of chronic inhalation exposure to a typical toner, a mild to moderate degree of lung fibrosis was observed in 92% of the rats in the high concentration (16mg/m3) exposure group. And a minimal to mild degree of fibrosis was noted in 22% of the animals in the middle (4mg/ m3) exposure group. But no pulmonary change was reported in the lowest (1mg/ m3) exposure group, the most relevant level to potential human exposures.

Based on the EC labeling criteria, any components in this product are not required a risk phrase R48 (danger for serious damage to health by prolonged exposure). *1

Mutagenicity:

Under testing. Based on the EC labeling criteria, any components in this product are not classified as the dangerous categories of "mutagenic" if they are inhaled or ingested or if they penetrate the skin. *1

Carcinogenicity:

No data available. The composition materials of this product are not a known or suspected carcinogen according to any IARC Monograph, EU Directive, or OSHA Regulations (USA). *1

Reproductive Toxicity:

No test data available. Based on the EC labeling criteria, any components in this product are not classified as the dangerous category of "toxic for reproduction". *1

12. ECOLOGICAL INFORMATION

No data available for ecological and wastewater treatment (sewage) systems. Avoid spills and dispose of in accordance with applicable laws and regulations.

Aquatic Environment: No data available. According to Annex 1 to Directive 67/548/EEC, the composition materials of this product are not classified as dangerous for the environment. *1

13. DISPOSAL CONSIDERATION

[Waste From This Product]

Waste material may be dumped or incinerated on condition that meets all country, state and local environmental regulations.

Recommendation: consult with the disposal agency and the relevant authorities; cleansing agent is water.

14. TRANSPORT INFORMATION

[International Transport Information]

UN Number : **None** Hazards Class : **None**

15. REGULATORY INFORMATION

Label Information According to the DIRECTIVE 1999/45/EC (EU): None

Please refer to any other national measures that may be relevant.

16. OTHER INFORMATION [MSDS STATUS]

Documents list

- *1: Commission Directive 2001/59/EC of 6 August 2001 adapting to technical progress for the 28th time Council Directive 67/548/EEC on the approximation of the laws, regulations and administrative provisions relating to the classification, packaging and labeling of dangerous substances
 - IARC Monographs volumes 1-79
 - EPA, Proposed Guidelines for Carcinogen Risk Assessment (1986)

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