

# Whiteboard Marker VELLEDA 8 1711/1791

## **Main features**

- Ketone ink: very vivid and bright colors
- Excellent erasability immediately and after few weeks, on all surfaces
- Very good nib resistance to pushing-in

## **Process and Controls**

- o In-house manufacturing: ink, filler, product
- Assembling and injection process
- Filler extrusion

### **Laboratory controls**

- Ink, filler, nib physico-chemical measures
- Test on immediate erasability and erasability after a while on different surfaces, mileage, cap off time, drop test, oven leakage, ink drying time on supports, drain back
- Ageing tests at 23 & 48°C, evaporation test at 23 & 48°C

### **Production controls**

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100% of products
- 71 controls per statistical pick-up: functional, dimensional, aspect

## **Product safety**

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy metals content tested by an external laboratory (EN 71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug **standard (BS7272-2)**

## Size and form optimised to have the best ink restitution

### **Polyamide** plastic body Adapted to ketone ink

**Polyester filler** 

18 mm diameter 10.8 cm of length

## **Bullet acrylic nib**

6 mm diameter Line width: 1.9 mm



**Dry wipe marker in 6 colours** 

with medium nib

## 5.1 g of ink

Large ink capacity

**Polyamide plug** 

with retention rings

### **Blocked nib** Won't bend or retract under



pressure

## 1711 Bullet nib



### Polyamide cap

## **Chisel acrylic nib**

**Nib Dimension:** 3.5mm x 5.5 mm Line width: 3.3mm x 4.6 mm



## Corporate social compliance

- BIC Group Code of Conduct based on ILO conventions
- Self assessment process



## **Environment**

- Pvc Free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)