



Whiteboard Marker VELLEDA® 1711/1791

Main features

- Ketone ink: very vivid and bright colors
- Excellent erasability immediately and after few weeks, on all surfaces
- Very good nib resistance to pushing-in

Process and Controls

- In-house manufacturing: ink, filler, product
- Assembling and injection process
- Filler extrusion

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Test on immediate erasability and erasability after a while on different surfaces, mileage, cap off time, drop test, oven leakage, ink drying time on supports, drain back
- Ageing tests at 23 & 48°C, evaporation test at 23 & 48°C

Production controls

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100% of products
- 71 controls per statistical pick-up: functional, dimensional, aspect

Product safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy metals content tested by an external laboratory (EN 71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS7272-2)

Corporate social compliance

- BIC Group Code of Conduct based on ILO conventions
- Self assessment process



Environment

- Pvc Free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



Dry wipe marker in 6 colours with medium nib

